

UV Adhesive VERIFIX MV 760

Revision: 21.05.2026

Product code: BOMV76010

Page 1 of 11

SECTION 1: Identification of the substance/mixture and of the company/undertaking
1.1. Product identifier

UV Adhesive VERIFIX MV 760

Further trade names

BO MV76002, 20 g

BO MV76010, 100 g / BO MV76010S, Spacer, 100 g

BO MV76025, 250 g / BO MV76025S, Spacer, 250 g

BO MV7601K, 1000 g / BO MV7601KS, Spacer, 1000 g

UFI: VD1Q-W6QP-W51D-0XFG

1.2. Relevant identified uses of the substance or mixture and uses advised against
Use of the substance/mixture

adhesives

1.3. Details of the supplier of the safety data sheet

Company name: BOHLE AG

Street: Dieselstr. 10

Place: D-42781 Haan

Telephone: +49 2129 5568-0

Telefax: +49 2129 5568-282

E-mail: info@bohle.de

Contact person: Dr. Martin Schade

Telephone: +49 2129 5568-300

E-mail: MSDS@bohle.de

Internet: www.bohle.com

Responsible Department: Chemie

1.4. Emergency telephone

Emergency CONTACT (24-Hour-Number): GBK GmbH +49 (0)6132-84463

number:
SECTION 2: Hazards identification
2.1. Classification of the substance or mixture
Regulation (EC) No 1272/2008

Skin Corr. 1A; H314

Eye Dam. 1; H318

Skin Sens. 1; H317

STOT SE 3; H335

Aquatic Acute 1; H400

Aquatic Chronic 1; H410

Full text of hazard statements: see SECTION 16.

2.2. Label elements
Regulation (EC) No 1272/2008
Hazard components for labelling

Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate

acrylic acid, prop-2-enoic acid

2-hydroxyethyl methacrylate

Signal word: Danger

Pictograms:


Safety Data Sheet

according to Regulation (EC) No 1907/2006

UV Adhesive VERIFIX MV 760

Revision: 21.05.2026

Product code: BOMV76010

Page 2 of 11

Hazard statements

H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Precautionary statements

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing and eye protection/face protection.
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER/doctor.

Labelling of packages where the contents do not exceed 125 ml

Signal word: Danger

Pictograms:



Hazard statements

H314-H317-H335-H410

Precautionary statements

P260-P280-P301+P330+P331-P303+P361+P353-P305+P351+P338-P310

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization

Methacrylate/Acrylate resin(s).

UV Adhesive VERIFIX MV 760

Revision: 21.05.2026

Product code: BOMV76010

Page 3 of 11

Relevant ingredients

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate			< 50%
	227-561-6		01-2119957862-25	
	Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1, STOT SE 3, Aquatic Acute 1, Aquatic Chronic 1; H315 H319 H317 H335 H400 H410			
73324-00-2	Urethane acrylate			< 50%
	615-966-4		-	
	Skin Irrit. 2, Eye Irrit. 2; H315 H319			
79-10-7	acrylic acid, prop-2-enoic acid			< 25%
	201-177-9	607-061-00-8	01-2119452449-31	
	Flam. Liq. 3, Acute Tox. 4, Acute Tox. 4, Acute Tox. 4, Skin Corr. 1A, Aquatic Acute 1; H226 H332 H312 H302 H314 H400			
868-77-9	2-hydroxyethyl methacrylate			< 10%
	212-782-2	607-124-00-X	01-2119490169-29	
	Skin Irrit. 2, Eye Irrit. 2, Skin Sens. 1; H315 H319 H317			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
		Specific Conc. Limits, M-factors and ATE	
5888-33-5	227-561-6	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate	< 50%
		dermal: LD50 = >5000 mg/kg; oral: LD50 = >5000 mg/kg Aquatic Acute 1; H400: M=1 Aquatic Chronic 1; H410: M=1	
79-10-7	201-177-9	acrylic acid, prop-2-enoic acid	< 25%
		inhalation: LC50 = 11 mg/l (vapours); inhalation: ATE = 1,5 mg/l (dusts or mists); dermal: LD50 = 1100 mg/kg; oral: LD50 = 500 mg/kg STOT SE 3; H335: >= 1 - 100 Aquatic Acute 1; H400: M=1	
868-77-9	212-782-2	2-hydroxyethyl methacrylate	< 10%
		dermal: LD50 = >5000 mg/kg; oral: LD50 = 5050 mg/kg	

SECTION 4: First aid measures
4.1. Description of first aid measures
General information

First aider: Pay attention to self-protection!
Get medical advice/attention if you feel unwell.

After inhalation

Remove casualty to fresh air and keep warm and at rest. If symptoms persist, call a physician.

After contact with skin

Take off contaminated clothing and wash it before reuse. After contact with skin, wash immediately with plenty of water and soap. When in doubt or if symptoms are observed, get medical advice.

After contact with eyes

In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists, consult a specialist.

After ingestion

Do not induce vomiting. Immediately give large quantities of water to drink. Call a physician immediately.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

UV Adhesive VERIFIX MV 760

Revision: 21.05.2026

Product code: BOMV76010

Page 4 of 11

4.2. Most important symptoms and effects, both acute and delayed

Inhalation: Irritation to respiratory tract
Skin contact : May cause an allergic skin reaction.
Eye contact : Causes serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Water spray jet, Extinguishing powder, Foam, Carbon dioxide (CO₂)

Unsuitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

Burning produces irritant fumes. Carbon monoxide, Carbon dioxide, Hydrocarbons, Nitrogen oxides (NO_x)

5.3. Advice for firefighters

Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
In the event of fire, wear self-contained breathing apparatus.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General advice**

Wear personal protection equipment (refer to section 8).
Provide adequate ventilation.

6.2. Environmental precautions

Do not flush into surface water or sanitary sewer system. Avoid subsoil penetration.
Local authorities should be advised if significant spillages cannot be contained.

6.3. Methods and material for containment and cleaning up**Other information**

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Sweep up and shovel into suitable containers for disposal. Ensure adequate ventilation.

6.4. Reference to other sections

Personal protection equipment: see section 8
Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

Avoid contact with skin and eyes.
Do not eat, drink or smoke when using this product.
Ensure adequate ventilation.

Advice on protection against fire and explosion

No special technical protective measures required.

Advice on general occupational hygiene

Wash hands before breaks and after work. When using do not eat, drink or smoke.
Take off immediately all contaminated clothing and wash it before reuse. Draw up and observe skin protection programme.

UV Adhesive VERIFIX MV 760

Revision: 21.05.2026

Product code: BOMV76010

Page 5 of 11

Further information on handling

Avoid: UV-radiation/sunlight

7.2. Conditions for safe storage, including any incompatibilities
Requirements for storage rooms and vessels

Keep only in the original container in a cool, well-ventilated place.

Keep container tightly closed. Keep locked up.

Recommended storage temperature 5 - 25°C. Keep away from direct sunlight.

SECTION 8: Exposure controls/personal protection
8.1. Control parameters
Occupational exposure limits

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
79-10-7	Acrylic acid	10	29		TWA (8 h)	
		20	59		STEL (1 min)	

DNEL/DMEL values

CAS No	Substance	Exposure route	Effect	Value
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate			
	Worker DNEL, long-term	dermal	systemic	1,39 mg/kg bw/day
79-10-7	acrylic acid, prop-2-enoic acid			
	Worker DNEL, long-term	inhalation	systemic	30 mg/m ³
	Worker DNEL, acute	inhalation	systemic	30 mg/m ³
	Worker DNEL, long-term	inhalation	local	30 mg/m ³
	Worker DNEL, acute	inhalation	local	30 mg/m ³

PNEC values

CAS No	Substance	Value
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate	
	Freshwater	0,00092 mg/l
	Marine water	0,000092 mg/l
	Freshwater sediment	0,145 mg/kg
	Marine sediment	0,0145 mg/kg
	Microorganisms in sewage treatment plants (STP)	2 mg/l
	Soil	0,0285 mg/kg
79-10-7	acrylic acid, prop-2-enoic acid	
	Freshwater	0,003 mg/l
	Freshwater (intermittent releases)	0,0013 mg/l
	Marine water	0,0003 mg/l
	Freshwater sediment	0,0236 mg/kg
	Marine sediment	0,00234 mg/kg

8.2. Exposure controls
Individual protection measures, such as personal protective equipment

UV Adhesive VERIFIX MV 760

Revision: 21.05.2026

Product code: BOMV76010

Page 6 of 11

Eye/face protection

safety glasses with side-shields conforming to EN166

Hand protection

The selected protective gloves have to satisfy the specifications of EU Directive 89/689/EEC and the standard EN 374 derived from it.

Recommended material: NBR (Nitrile rubber), VITON

Unsuitable material: Natural fibres (e.g. cotton)

Skin protection

Wear suitable protective clothing.

Respiratory protection

Usually no personal respiratory protection necessary. When using do not eat, drink or smoke.

In case of inadequate ventilation wear respiratory protection. Full-/half-/quarter-face masks (EN 136/140)

Respirator with filter for organic vapour. Recommended Filter type: A (P2)

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	Liquid
Colour:	colourless
Odour:	characteristic
Odour threshold:	stinging

Flash point:	79 °C	Test method
pH-Value (at 21 °C):	2,5	DIN 51755
Viscosity / kinematic:	1400 mm²/s	5% emulsion

9.2. Other information

Other safety characteristics

Solvent content: 0%

Viscosity / dynamic: 1500 mPa·s
(at 23 °C)

Further Information

not auto-flammable

SECTION 10: Stability and reactivity

10.1. Reactivity

Light / UV-radiation/sunlight

Oxidising agent, strong

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

No known hazardous reactions.

10.4. Conditions to avoid

Keep cool. Protect from sunlight. Heat, flames and sparks.

In case of light influence: Polymerisation

10.5. Incompatible materials

Reducing agent, strong. Oxidising agent, strong

strong acids and strong bases

10.6. Hazardous decomposition products

No decomposition if stored and applied as directed.

UV Adhesive VERIFIX MV 760

Revision: 21.05.2026

Product code: BOMV76010

Page 7 of 11

Thermal decomposition can lead to the escape of irritating gases and vapours. Carbon monoxide (CO), Carbon dioxide (CO₂), Hydrocarbons

SECTION 11: Toxicological information
11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008
Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix calculated

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate				
	oral	LD50 >5000 mg/kg	Rat		
	dermal	LD50 >5000 mg/kg	Rabbit		
79-10-7	acrylic acid, prop-2-enoic acid				
	oral	LD50 500 mg/kg	Rat		
	dermal	LD50 1100 mg/kg	Rat		
	inhalation (4 h) vapour	LC50 11 mg/l	Rat		
	inhalation dust/mist	ATE 1,5 mg/l			
868-77-9	2-hydroxyethyl methacrylate				
	oral	LD50 5050 mg/kg	Rat		
	dermal	LD50 >5000 mg/kg	Rabbit		

Irritation and corrosivity

Skin corrosion/irritation: Causes severe skin burns and eye damage.

Serious eye damage/eye irritation: Causes serious eye damage.

Sensitising effects

May cause an allergic skin reaction. (Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate; 2-hydroxyethyl methacrylate)

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

May cause respiratory irritation. (Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate; acrylic acid, prop-2-enoic acid)

Inhalative specific target organ toxicity (single exposure)

Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate: Category 3

acrylic acid; prop-2-enoic acid: Category 3

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

UV Adhesive VERIFIX MV 760

Revision: 21.05.2026

Product code: BOMV76010

Page 8 of 11

11.2. Information on other hazards**Endocrine disrupting properties**

This information is not available.

SECTION 12: Ecological information**12.1. Toxicity**

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate					
	Acute fish toxicity	LC50 0,704 mg/l	96 h	Danio rerio (zebrafish)	OECD 203	
	Crustacea toxicity	NOEC 0,092 mg/l	21 d	Daphnia magna (Big water flea)		
868-77-9	2-hydroxyethyl methacrylate					
	Acute fish toxicity	LC50 227 mg/l	96 h	Pimephales promelas		

12.2. Persistence and degradability

CAS No	Chemical name			
	Method	Value	d	Source
	Evaluation			
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate			
		57%	28	

12.3. Bioaccumulative potential**Partition coefficient n-octanol/water**

CAS No	Chemical name	Log Pow
5888-33-5	Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate	4,52
79-10-7	acrylic acid, prop-2-enoic acid	0,35
868-77-9	2-hydroxyethyl methacrylate	0,47

12.4. Mobility in soil

This information is not available.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

This information is not available.

Further information

No data is available on the product itself.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Disposal recommendations**

Consult the appropriate local waste disposal expert about waste disposal.

List of Wastes Code - residues/unused products

Safety Data Sheet

according to Regulation (EC) No 1907/2006

UV Adhesive VERIFIX MV 760

Revision: 21.05.2026

Product code: BOMV76010

Page 9 of 11

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - used product

080409 WASTES FROM THE MANUFACTURE, FORMULATION, SUPPLY AND USE (MFSU) OF COATINGS (PAINTS, VARNISHES AND VITREOUS ENAMELS), ADHESIVES, SEALANTS AND PRINTING INKS; wastes from MFSU of adhesives and sealants (including waterproofing products); waste adhesives and sealants containing organic solvents or other hazardous substances; hazardous waste

List of Wastes Code - contaminated packaging

150110 WASTE PACKAGING; ABSORBENTS, WIPING CLOTHS, FILTER MATERIALS AND PROTECTIVE CLOTHING NOT OTHERWISE SPECIFIED; packaging (including separately collected municipal packaging waste); packaging containing residues of or contaminated by hazardous substances; hazardous waste

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number: UN 1760
14.2. UN proper shipping name: CORROSIVE LIQUID, N.O.S. (acrylic acid; prop-2-enoic acid)
14.3. Transport hazard class(es): 8
14.4. Packing group: II
Hazard label: 8



Classification code: C9
Special Provisions: 274
Limited quantity: 1 L
Excepted quantity: E2
Transport category: 2
Hazard No: 80
Tunnel restriction code: E

Inland waterways transport (ADN)

14.1. UN number or ID number: UN 1760
14.2. UN proper shipping name: CORROSIVE LIQUID, N.O.S. (acrylic acid; prop-2-enoic acid)
14.3. Transport hazard class(es): 8
14.4. Packing group: II
Hazard label: 8



Classification code: C9
Special Provisions: 274
Limited quantity: 1 L
Excepted quantity: E2

Marine transport (IMDG)

14.1. UN number or ID number: UN 1760

Safety Data Sheet

according to Regulation (EC) No 1907/2006

UV Adhesive VERIFIX MV 760

Revision: 21.05.2026

Product code: BOMV76010

Page 10 of 11

14.2. UN proper shipping name:

CORROSIVE LIQUID, N.O.S. (acrylic acid; prop-2-enoic acid)
Marine pollutant (Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl acrylate, acrylic acid, prop-2-enoic acid)

14.3. Transport hazard class(es):

8

14.4. Packing group:

II

Hazard label:

8



Special Provisions:

274

Limited quantity:

1 L

Excepted quantity:

E2

EmS:

F-A, S-B

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number:

UN 1760

14.2. UN proper shipping name:

CORROSIVE LIQUID, N.O.S. (acrylic acid; prop-2-enoic acid)

14.3. Transport hazard class(es):

8

14.4. Packing group:

II

Hazard label:

8



Special Provisions:

A3 A803

Limited quantity Passenger:

0.5 L

Passenger LQ:

Y840

Excepted quantity:

E2

IATA-packing instructions - Passenger:

851

IATA-max. quantity - Passenger:

1 L

IATA-packing instructions - Cargo:

855

IATA-max. quantity - Cargo:

30 L

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS:

Yes



SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 40, Entry 75

Directive 2004/42/EC on VOC in
paints and varnishes:

0 %

Information according to Directive
2012/18/EU (SEVESO III):

0 g/l

E1 Hazardous to the Aquatic Environment

National regulatory information

Employment restrictions:

Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).

Water hazard class (D):

2 - obviously hazardous to water

UV Adhesive VERIFIX MV 760

Revision: 21.05.2026

Product code: BOMV76010

Page 11 of 11

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information
Changes

This data sheet contains changes from the previous version in section(s): 2,9,11,12,14,15.

Abbreviations and acronyms

Flam. Liq. 3: Flammable liquids, hazard category 3

Acute Tox. 4: Acute toxicity, hazard category 4

Skin Corr. 1A: Skin corrosion, sub-category 1A

Skin Irrit. 2: Skin irritation, hazard category 2

Eye Dam. 1: Serious eye damage, hazard category 1

Eye Irrit. 2: Eye irritation, hazard category 2

Skin Sens. 1: Skin sensitisation, hazard category 1

STOT SE 3: Specific target organ toxicity - single exposure, hazard category 3

Aquatic Acute 1: Hazardous to the aquatic environment, hazard category: Acute 1

Aquatic Chronic 1: Hazardous to the aquatic environment, long-term hazard category: Chronic 1

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Skin Corr. 1A; H314	Calculation method
Eye Dam. 1; H318	Calculation method
Skin Sens. 1; H317	Calculation method
STOT SE 3; H335	Calculation method
Aquatic Acute 1; H400	Calculation method
Aquatic Chronic 1; H410	Calculation method

Relevant H and EUH statements (number and full text)

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Further Information

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)